## Submersible Grey Water Pump

## **AmaDrainer 3**

50 Hz

# **Type Series Booklet**





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#### **Building Services: Drainage**

#### **Drainage Pumps / Waste Water Pumps**

#### **AmaDrainer 3**



#### Main applications

- Drainage
- Disposal
- Drainage systems
- Lowering groundwater levels
- Maintaining groundwater levels
- Draining of pits, shafts, etc.
- Surface drainage

#### Fluids handled

- Sizes 301, 303:
  - Solid particles with a particle size of up to 10 mm
- Size 322:
  - Solid particles with a particle size of up to 18 mm
- Size 354:
  - Solid particles with a particle size of up to 35 mm

#### Material variant A (standard variant)

- Slightly contaminated grey water (up to 70  $^{\circ}$ C max.)
- Wash water (up to 90 °C max. for short periods t ≤ 3 minutes)
- Waste water without faeces
- Seepage water
- River water, lake water and groundwater

#### Material variant C (for aggressive fluids)

- Seawater (up to 20 °C max.)
- Brackish water
- Water containing salt (up to 20 °C max.)

#### **Further information on fluids handled**

Overview of fluids handled (⇒ Page 6)

#### **Operating data**

Table 1: Operating properties

Characteristic		Value
Flow rate	Q [m³/h]	≤ 13,5
	Q [l/s]	≤ 3,75
Head	H [m]	≤ 11,3
Fluid temperature	T [°C]	≤ +70 (continuous duty)
		≤ +90 (short-time duty)

#### **Design details**

#### Design

- Fully floodable submersible motor pump
- Close-coupled design
- Single-stage
- · Wetted parts made of materials coated with anti-corrosive
- Maximum immersion depth: 2 m
- Sizes 301, 303, 322:
  - Integrated swing check valve
- Size 322:
  - Integrated pump sump cleaning option

#### Installation

- Vertical installation
- Wet-installed transportable model

#### **Drive**

- Jacket-cooled single-phase AC motor
- 230 V, 50 Hz
- Frequency of starts ≤ 30 starts/hour
- Integrated temperature switch
- Enclosure IP68 (permanently submerged) to EN 60529 / IEC 529
- Power cable incl. shockproof plug

#### **Shaft seal**

- Drive end, 1 shaft seal ring
- Pump-end, 1 shaft seal ring
- Grease reservoir between the seals for lubrication
- Grease-packed for life
- Maintenance-free

#### **Bearings**

- Rolling element bearings
- Grease-packed for life
- Maintenance-free

#### **Automation**

- Pump controlled via integrated float switch
- Pump controlled by external control unit



#### Designation

#### Example: AmaDrainer 301 C

Table 2: Designation key

Code	Description	
AmaDrainer 3	Type series	
0	Free passage [m	m]
	0	10 mm
	2	18 mm
	5	35 mm
1	Characteristic cu	irve
	1	Characteristic curve 301
	2	Characteristic curve 322
	3	Characteristic curve 303
	4	Characteristic curve 354
С	Material variant	
	С	Variant for aggressive fluids
	_1)	Standard variant

#### **Materials**

Table 3: Overview of available materials

Part No.	Description	Material	variant A	Material variant C		
(⇒ Page 23)		301, 303	322, 354	301, 303	322, 354	
101	Pump casing		Polypropylene, 30 %	glass fibre reinforced		
107	Discharge casing		Polypropylene, 30 % glass fibre reinforced			
161	Casing cover		Polypropylene with 20 % talc (PP-TS 20)			
210	Shaft	AISI 431 Drive end: AISI 431				
		Pump end: AISI 316L				
230	Impeller	Noryl GNF2	Polyamide	Noryl GNF2	Polyamide	
79-1	Automatic switchgear	Polypropylene				
811	Motor housing	AISI 304 AISI 316L				

#### **Product benefits**

- Space-saving design with the smallest possible dimensions
- Ready-to-connect, easy installation and commissioning
- Flexible use with and without external control unit by simply locking the float switch in continuously ON position.
- Maintenance-free with grease-packed bearings sealed for life
- Low-weight, corrosion-resistant, impact-resistant, abrasion-resistant, noise-dampening high-quality plastic housing with robust handle
- All sizes available in material variant for aggressive fluids
- Sizes 301, 303:
  - Integrated low water level intake option for residual water level as low as 2 mm
- Sizes 301, 303, 322:
  - Integrated swing check valve
- Size 322:
  - Integrated pump sump cleaning option

#### **Product information**

### Product information as per Regulation No. 1907/2006 (REACH)

For information as per chemicals Regulation (EC) No. 1907/2006 (REACH), see https://www.ksb.com/ksb-en/About-KSB/Corporate-responsibility/reach/.

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#### Overview of product features / selection tables

#### Overview of fluids handled

Table 4: Symbols key

Symbol	Description
X	Standard
-	Version not available / not feasible

The table of fluids handled is a selection aid for different applications. It serves as guidance and is based on long-standing experience. The data are reference values and are not to be considered generally binding recommendations. They shall not be the basis for warranty claims. Please contact your nearest sales branch for in-depth advice.

Table 5: Table of fluids handled

Table 5: Table of fluids handled	Banka Call and Call A	Material 1 C
Fluids handled	Material variant A	Material variant C
Antifrogen-water mixture	X	-
Cider	X	-
Beer	X	-
Spirits	X	-
Buttermilk	X	-
Calcium acetate	X	-
Calcium hydroxide	X	-
Deionised water	X	-
Peanut oil	X	-
Vinegar	-	X
Ethylene glycol	X	-
Liquid fertiliser	X	-
Antifreeze	X	-
Glycerine	X	-
Grisiron	×	-
Uric acid	X	-
Potassium hydroxide	X	-
Calcium carbonate	X	-
Coconut oil	X	-
Evaporated milk	X	-
Lemonades	×	-
Corn oil	X	-
Milk	X	-
Whey	X	_
Sodium carbonate	X	-
Sodium chloride up to 3 % concentration	-	X
Sodium hydrogen phosphate	X	-
Sodium nitrate	X	-
Sodium perborate	X	_
Sodium sulphate	X	_
Polyglycols	x	_
Rapeseed oil	x	_
Castor oil	x	_
Silicone oil	x	
Silo leachate		- V
	- v	X
Soybean oil	X	- V
Edible vinegar	v	X
Edible oil	X	-
Trisodium phosphate	X	-
Vaseline	X	-
Washing machine lye	X	-
Water		I
Drainage water	X	-
Fire-fighting water	X	-
Heating water	X	-
Lime water	-	X
Boiler water	X	-



Fluids handled	Material variant A	Material variant C
Condensate	-	X
Cooling water	X	-
Seawater	-	<b>X</b> <sup>2)</sup>
Raw water	X	-
Swimming pool water (DIN 19643)	-	X
Salt water	-	<b>X</b> <sup>2)</sup>
Partly desalinated water	X	-
Fully desalinated water	-	X

#### **Technical data**

#### **AmaDrainer 3**

Table 6: Technical data – 230 V, 50 Hz

Size	e- on	ge	P <sub>1</sub>	P <sub>N</sub>	I <sub>N</sub>	Powe	er cable	Mat. No.	[kg]
	ischarge- de onnection	Free			1~230 V	H05	RN8-F		
	Disch side conne	[mm]	[kW]	[kW]	[A]	[m]	[mm²]		
Material va	riant A (stand	ard variant)							
301 <sup>3)</sup>	Rp 1 1/4	10	0,43	0,25	1,90	10	3 × 0,75	48267549	4,2
303	Rp 1 1/4	10	0,90	0,60	4,00	10	3 × 0,75	48267550	5,5
322	Rp 1 1/4	18	0,70	0,40	3,50	10	3 × 0,75	48267551	5,5
354 <sup>4)</sup>	G 1 1/2	35	0,90	0,60	4,00	10	3 × 0,75	48267552	5,6
Material va	Material variant C (for aggressive fluids)								
301 C <sup>3)</sup>	Rp 1 1/4	10	0,43	0,25	1,90	10	3 × 0,75	48267553	4
303 C	Rp 1 1/4	10	0,90	0,60	4,00	10	3 × 0,75	48267554	5,5
322 C	Rp 1 1/4	18	0,70	0,40	3,50	10	3 × 0,75	48267555	5,5
354 C <sup>4)</sup>	G 1 1/2	35	0,90	0,60	4,00	10	3 × 0,75	48267556	5,6

<sup>&</sup>lt;sup>2</sup> Fluid temperature ≤ 20 °C

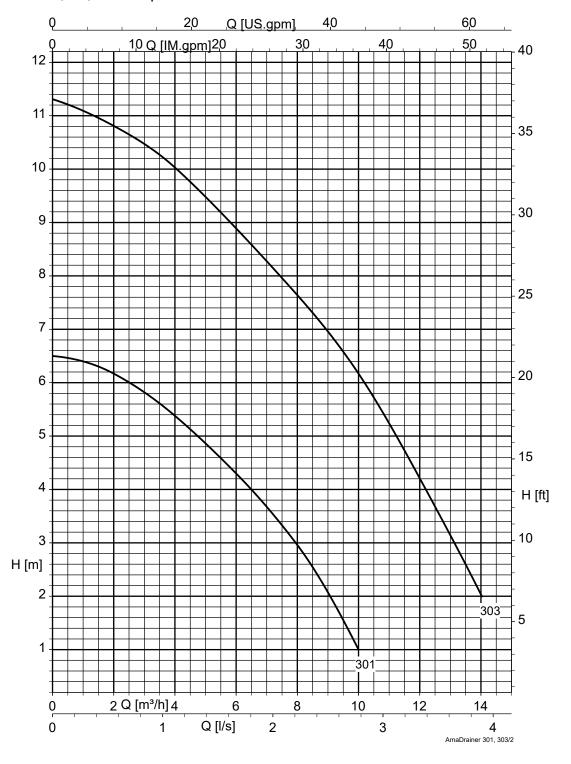
Discharge-side adapter, graded (Rp 1 1/4 to Rp 3/4 connection, DN 25 or DN 32), included in the scope of supply

<sup>4 90°</sup> bend (cross-section 1 1/2 inches) for vertical discharge included in the scope of supply



#### **Characteristic curves**

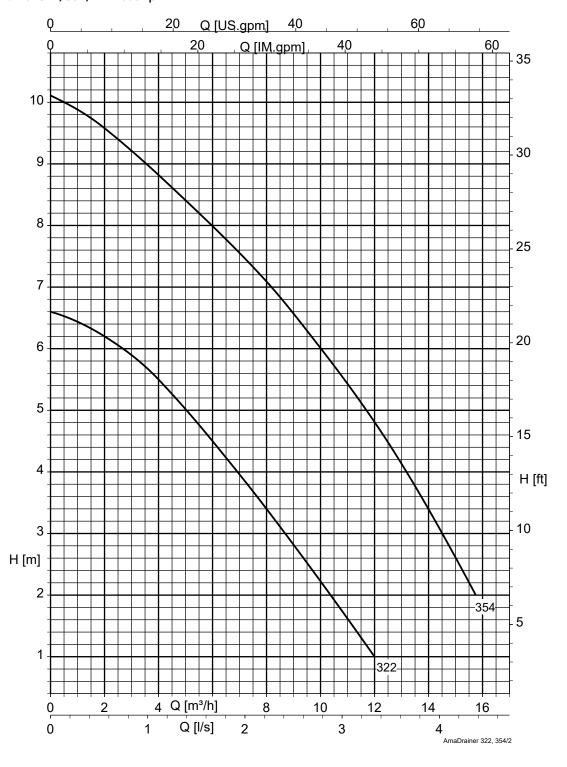
#### AmaDrainer 301, 303, n = 2800 rpm



Sizes 301, 303: free passage = 10 mm
Performance tolerance to ISO 9906, Annex A (water under standard conditions)



#### AmaDrainer 322, 354, n = 2800 rpm



Size 322: free passage = 18 mm Size 354: free passage = 35 mm

Performance tolerance to ISO 9906, Annex A (water under standard conditions)



#### **Dimensions and connections**

#### **AmaDrainer 3**

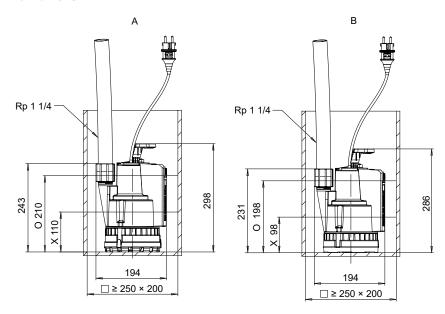


Fig. 1: Dimensions of AmaDrainer 301 [mm]

Α	Standard installation
В	Installation for low water level intake, residual water level: 2 mm
0	Switching point ON
Х	Switching point OFF
	Minimum floor area required for installation in a tank or sump <sup>5)</sup>

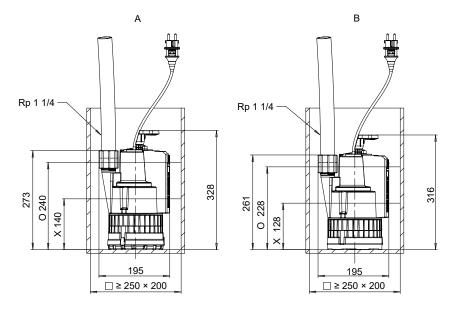


Fig. 2: Dimensions of AmaDrainer 303 [mm]

_	• •
Α	Standard installation
В	Installation for low water level intake, residual water level: 2 mm
0	Switching point ON
Х	Switching point OFF
	Minimum floor area required for installation in a tank or sump <sup>5)</sup>

When selecting the tank or sump take into account the pump set's maximum frequency of starts. If the frequency of starts would be too high, use a larger tank or sump if necessary.



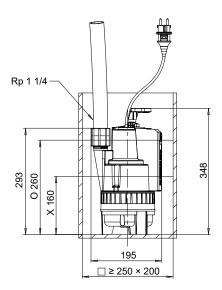


Fig. 3: Dimensions of AmaDrainer 322 [mm]

0	Switching point ON
Х	Switching point OFF
	Minimum floor area required for installation in a tank or sump <sup>5)</sup>

AmaDrainer 322: The pump foot is provided with cleaning openings for cleaning the pump sump. The pump is delivered with the cleaning openings closed. They can be drilled open if required (diameter: 4 mm).

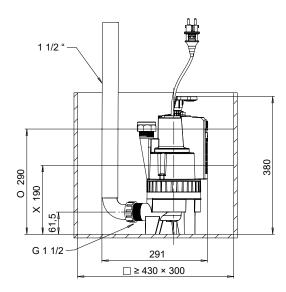


Fig. 4: Dimensions of AmaDrainer 354 [mm]

С	Switching point ON
Х	Switching point OFF
	Minimum floor area required for installation in a tank or sump <sup>5)</sup>



#### Installation example of a dual-pump station

The inlet is positioned above the highest float switch.

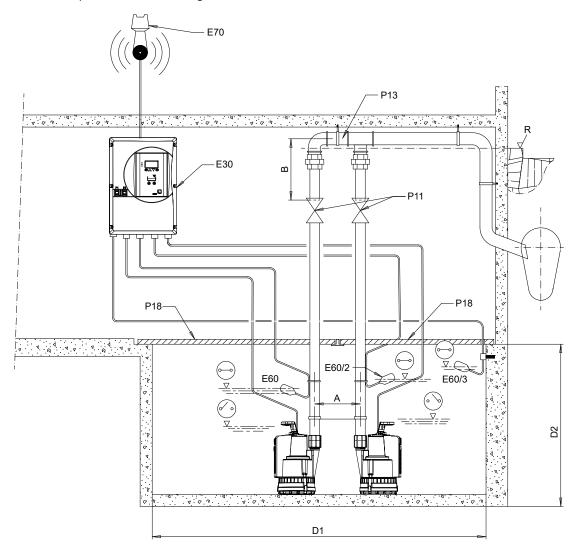


Fig. 5: Installation example of an AmaDrainer 301, 303, 322 dual-pump station

E30	Control unit
E60	Float switch, base load
E60/2	Float switch, peak load
E60/3	Float switch, high water alert
E70	Horn
P11	Shut-off valve
P13	Y-pipe
P18	Cover plate
R	Flood level

 Table 7: Dimensions of an AmaDrainer 301, 303, 322 dual-pump station

Size	A	В	D1	D2
	[mm]	[mm]	[mm]	[mm]
301	275	320	1060 × 500	420
303	275	320	1060 × 500	450
322	275	320	1060 × 500	470



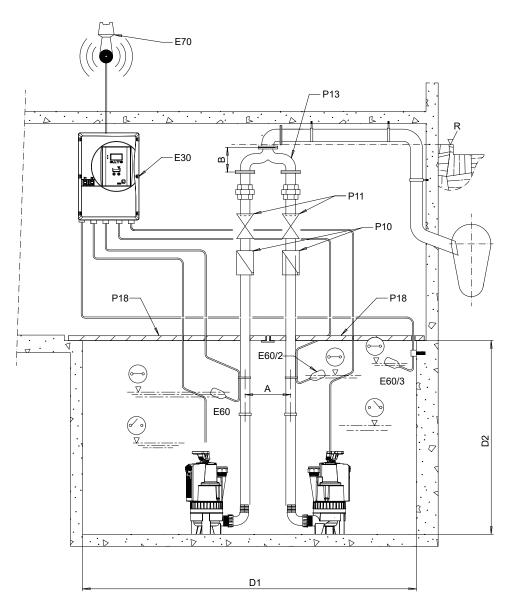


Fig. 6: Installation example of an AmaDrainer 354 dual-pump station

_	
E30	Control unit
E60	Float switch, base load
E60/2	Float switch, peak load
E60/3	Float switch, high water alert
E70	Horn
P10	Lift check valve
P11	Shut-off valve
P13	Y-pipe
P18	Cover plate
R	Flood level

Table 8: Dimensions of an AmaDrainer 354 dual-pump station

Size	Α	В	D1	D2
	[mm]	[mm]	[mm]	[mm]
354	275	180	1060 × 500	500



#### **Spare parts**

Table 9: Overview of spare parts

Part No.	Description	Α	maD	rain	er	Mat. No.	[kg]	
		301	303	322	354			
79-1	Repair set for automatic switchgear	X	X	X	X	01833946	0,16	
576	Handle	X	X	X	X	01834007	0,05	
748	Suction strainer	X	X	-	-	01834008	0,08	

#### Scope of supply

Depending on the model, the following items are included in the scope of supply:

- Pump set
- Installation/operating manual
- Size 301:
  - Discharge-side adapter, graded (connection Rp 1  $^{1}\!/_{\!4}$  to Rp  $^{3}\!/_{\!4}$ , DN 25 or DN 32)
- Sizes 301, 303:
  - Removable suction strainer enabling low water level intake
- Sizes 301, 303, 322:
  - Integrated swing check valve
  - Barrel nipple with internal thread
- Size 322:
  - Integrated pump sump cleaning option
- Size 354:
  - $-\,$  90° bend (cross-section 1  $^{1}\!/_{2}$  inches) for vertical discharge



#### Accessories

#### **Pump accessories**

Table 10: Pump accessories

I <b>tem</b> P5	Description	Connection		AmaD		Mat. No.	[kg]	
			301	303	322	354		
P5	Discharge-side adapter, graded For connecting various discharge lines (connections Rp 1 1/4 to Rp 3/4, DN 25 or DN 32)	Rp 1 1/4 to Rp 3/4, DN 25 or DN 32	_6)	X	X	-	05086820	0,156
P10	RK swing check valve	Rp 1 1/4	X	X	X		01009771	0,1
PIU		· .	_	_	_	X	01009771	0,1
	Plastic, EN 12 050-4, with internal thread ISO 7/1, with full port and drain plug	Np 1 1/2				^	01003772	0,23
P10	Lift check valve, stainless steel (1.4401)	Rp 1 1/4	X	X	X	-	01084936	2,1
		Rp 1 1/2	-	-	-	X	01084935	2,2
P11	Socket gate valve	Rp 1 1/4	X	X	X	_	01014219	0,627
I	Material: CuZn, PN 16, with internal thread, with full port	Rp 1 1/2	-	-	-	X	00411502	0,8
P13	Y-pipe For dual-pump sets, with external thread, galvanised steel	Rp 1 1/4	X	X	X	-	18040311	4,1
P13	Y-pipe For dual-pump sets, grey cast iron, with hexagon head bolts, nuts and gaskets; flanges drilled to DIN 2501	DN 40	-	-	-	X	40000688	10,6
P18	Cover plate Tread-proof, split, with profile seals and angle iron	Rp 1 1/4	X	X	X	X	18075627	13
	mounting frame (type A 560) for 500 x 500 mm pits  (For dual-pump stations with Y-pipe 2 cover plates are fitted next to each other.)							
P21	A 25 B drain hose set (see P32)	Rp 1 1/4	X	X	X	_	18079719	3
	Comprising: rigid coupling with external thread, 6 m plastic hose DN 25, rapid-action hose coupling Rp 1 1/4, (free passage 21 mm)		^				10073713	
P24	Storz rigid coupling with internal thread to DIN ISO 228/1	C-G 1 1/2	X	X	X	X	01002463	0,3
OC	Aluminium alloy, required pipe part see P32 Can be combined with P28							
P26	Storz hose coupling	C 52 (DIN 14321)	X	X	X	-	00524551	0,3
C	Required counterpart see P24							
P28	Plastic hose DN 40, with integrated C couplings,	C 42-5 m	X	X	X	X	01062592	1,7
	DIN 14811	C 42-10 m	X	X	X	X	01062593	2,8
	Required pipe part see P32  Can be combined with P24	C 42-20 m	X	X	X	X	01062594	5

<sup>&</sup>lt;sup>6</sup> Included in the scope of supply



Item	Description	Connection		AmaD	rainer	Mat. No.	[kg]	
			301	303	322	354		
P28	Plastic hose DN 50, DIN 14811, with integrated C	C 52-5 m	X	X	X	X	00522262	2,3
	couplings	C 52-10 m	X	X	X	X	00522263	4,2
5	Required pipe part see P32	C 52-20 m	X	X	X	X	00522264	5,7
P28 P1 CC Re	Can be combined with P24							
P29	Threaded flange for Y-pipe (P13), internal thread	DN 40 / Rp 1 1/2	-	-	-	X	00260478	1,8
P32	Pipe extension for Storz rigid coupling C (P24) PVC hard, internal/external thread For use without swing check valve and union nut	Internal thread Rp 1 1/4 / external thread R 1 1/2 × 170	x	x	x	-	11035587	0,2
P36 -	Replacement kit for AmaDrainer-Box Mini For replacing an Ama-Drainer N installed in AmaDrainer-Box Mini by an AmaDrainer 3 Comprising: installation parts and discharge line	-	<b>X</b> <sup>7)</sup>	-	-	-	19066504	0,4

<sup>&</sup>lt;sup>7</sup> Order the replacement kit in addition to the required AmaDrainer 3.



#### Control units and switchgear

Not valid for France.

Table 11: Control units and switchgear

Item	Description	n S Type		Aı	AmaDrainer			Mat. No.	[kg]
		1~230 V		301	303	322	354		
E 1	MSE switchgear	X	25.1	X	-	-	-	19070136	1
N D	for Float switch		40.1	-	X	X	X	19070137	1
	With integrated motor protection relay, thermal motor protection, manual-0-automatic selector switch, operation and fault indicator lamps								
	Dimensions (W x H x D) 100 x 170 x 112 mm								
E10	LevelControl Basic 2 control unit for single-pump station, IP54	X	BC1 230 DFNO 100	X	X	X	X	19073760	4,5
	DOL starting, with manual-0-automatic selector switch, indicator lamps and control panel, high water alert, integrated alarm buzzer 85 dB(A), operating hours counter/start-stop cycles per pump, voltage measurement, phase monitoring, indication of water level, volt-free contact for general fault message, motor temperature warning (thermal circuit breaker) – self-acknowledging; motor leakage/moisture monitoring, optional mains-independent alarm via rechargeable battery (E90)								
	For float switch or 4 - 20 mA sensor, optionally with master switch, 400 x 281 x 135 mm								
E30	LevelControl Basic 2 control unit for dual-pump station, IP54	X	BC2 230 DFNO 100	X	X	X	X	19073774	4,7
	Peak load operation, stand-by pump, DOL starting, with manual-0-automatic selector switch, indicator lamps and control panel, high water alert, integrated alarm buzzer 85 dB(A), operating hours counter/start-stop cycles per pump, pneumatic: indication of water level, voltage measurement, phase monitoring, volt-free contract for general fault message, 230 V variant: with external socket, 400 V variant: with motor protection switch, optional mains-independent alarm via rechargeable battery								
	For float switch or 4 - 20 mA sensor, optionally with master switch, 400 x 281 x 135 mm								
Optional cor	mponents for LevelControl <sup>8)</sup>								
01	Master switch for LevelControl Basic 2 BC, fitted	-	-	X	X	X	X	01143084	0,2
O200	Signalling module for LevelControl Basic 2 BC	-	-	X	X	X	X	19075182	0,2

Process optional components via KSB EasySelect, otherwise they might be supplied but not fitted.



#### **LevelControl Basic 2 control units**



Not valid for France.

Table 12: Symbols key

Symbol	Description
О	Optional
X	Available
-	Not available

Table 13: Overview of LevelControl Basic 2 control units

Feature	Single-pump station float switch or 4 - 20 mA sensor	Dual-pump station float switch or 4 - 20 mA sensor
230 V, up to 10.0 A	BC1 230 DFNO 100	BC2 230 DFNO 100
Functions		
Draining	X	X
Filling using float switch(es)	X	X
Stand-by pump: 1 pump redundant	-	X
Pump changeover after each start	-	X
Pump changeover in event of pump fault	-	X
Peak load operation function	-	X
Runtime limitation	X	X
OFF via after-run time	X	X
OFF via level	X	X
Functional check run after idle period	X	X
Alert history	X	X
Display and operation		
7-segment display	X	X
Indication of water level	Switching points	Switching points
Operation / fault / pump running (displayed for each pump)	Multicolour LED	Multicolour LED
General fault (traffic light)	LED	LED
High water	LED	LED
Mains voltage	X	Х
Mains frequency	-	-
Motor current per pump	-	-
Operating hours of each pump	X	X
Operating hours of the system	_	-
Starts per pump	X	X
Effective power per pump	_	-
Phase monitoring	X	X
Change of switching levels via control panel	X	X
Housing H × W × D [mm], IP54	· · · · · · · · · · · · · · · · · · ·	, , , , , , , , , , , , , , , , , , ,
Plastic 400 × 281 × 135	X	X
Sheet steel 400 × 300 × 155	-	-
Sheet steel 600 × 400 × 200	_	_
Built-in components		
Master switch (lockable)	0	0
Manual-0-automatic selector switch per pump	X	X
DOL starting	X	X
Star-delta starting	-	-
Shockproof socket 230 V	X	X
Motor protection	^	^
Fuse per pump	X	X
Motor protection switch per pump (overcurrent protection and short-circuit protection)	-	-
Motor temperature warning input	X	X
Motor temperature warning input	X	X
Pump	^	^
Thermal circuit breaker (TCB) / bimetal switch per pump	Bimetal switch in the motor	Bimetal switch in the motor
Optional components	l motor	l motor



Feature	Single-pump station float switch or 4 - 20 mA sensor	Dual-pump station float switch or 4 - 20 mA sensor
Rechargeable battery for powering the device	0	О
Alarm equipment		
1 free alarm input	X	X
1 digital input for high water alert	X	X
Volt-free contact (changeover contact) for general fault message / "in operation" message	X	X
Piezo buzzer 85 dB(A)	X	X
Horn / alarm combination / alarm strobe light 12 V DC	0	О
Inputs/outputs		
Inputs for float switches	4	4
4 - 20 mA analog input	X	X
Integrated pneumatic pressure sensor up to 3 metres of water (up to 10 metres on request)	-	-
Bubbler control with compressor up to 2 metres of water	-	-
Remote acknowledgement	X	X
12 V DC connection for horn, etc.	X	X
Sensor equipment	•	
Float switch (NO contact)	0	0
F1 leakage sensor	0	0
Tools		
KSB ServiceTool	0	0



#### Alarm switchgears for pumps, non-ATEX-compliant

#### **Table 14:** AS 0/AS 1/AS 2/AS 4/AS 5

Item	Description	Mat. No.	[kg]
E50	Alarm switchgear AS 0	29128401	0,5
9	With circuit breaker, acoustic signal transmitter with 85 dB(A), green equipment-on lamp		
KINNIK	Plastic housing, IP20, H $\times$ W $\times$ D = 140 $\times$ 80 $\times$ 57 [mm]. Use float switch, F1 leakage sensor (item E64), M1 alarm contactor or signal relay of control unit as contactor.		
E51	Alarm switchgear AS 2	29128422	0,5
	With circuit breaker, acoustic signalling device with 85 dB(A), green equipment-on lamp, volt-free contact for hook-up to a control station		
	Plastic housing, IP20, H $\times$ W $\times$ D = 140 $\times$ 80 $\times$ 57 [mm]. Use float switch, F1 leakage sensor (item E64) or signal relay of control unit as contactor.		
E52	Alarm switchgear AS 4	29128442	0,5
	With circuit breaker, acoustic signal transmitter with 85 dB(A), green equipment-on lamp, volt-free contact for hook-up to a control station, self-charging power supply unit for 5 hours of operation in the event of a power failure		
HIIIII	Plastic housing, IP20, H $\times$ W $\times$ D = 140 $\times$ 80 $\times$ 57 [mm]. Use float switch (E60), F1 leakage sensor (item E64) or signal relay of control unit as contactor.		
E53	Alarm switchgear AS 5	00530561	1,7
	Mains-independent, with self-charging power supply unit for 10 hours of operation in the event of a power failure, mains pilot LED, fault indicator light, acknowledgement button, volt-free contact for hook-up to a control station, ready for connection with 1.8 m power cable and plug.		
A. A. A.	ISO housing, IP41, H $\times$ W $\times$ D = 190 $\times$ 165 $\times$ 75 [mm]. Use float switch (E60) or signal relay of control unit as contactor.		
E55	Alarm switchgear AS 1	00533740	0,9
2	In IP30 ISO plug housing, mains-independent, with self-charging power supply unit for 5 hours of operation in the event of a power failure, acoustic signal transmitter 70 dB(A) with circuit breaker and integrated signal transmitter with 3-meter power cable, max. 60 °C, not suitable for steam and condensate.		
	1. High water alert by suspending the sensor in a (pump) sump above the pump start-up point.		
	2. Water alarm signal at a water level of only 1 mm, by placing the sensor on the floor in areas with a flooding or leakage risk, e.g. the cellar or next to the washing machine in the kitchen or bathroom.		



#### Control unit / switchgear accessories

 Table 15: Control unit / switchgear accessories

Item	Description	Length of cable / hose [m]		AmaDrainer			Mat. No.	[kg]
	·			303	322	354	-	
E60	Float switch with free cable end	3	301	X	X	X	11037742	0,5
	Function: circuit closed in upper float position (NO	5	X	X	X	X	11037743	0,8
	contact) Float switch housing: polypropylene	10	X	X	X	X	11037744	1,3
	Fluid temperature: 70 °C max.	15	X	X	X	X	11037745	1,8
	Power cable: H07RN-F3G1	20	X	X	X	X	11037746	2,4
		25	X	X	X	X	11037747	2,9
		30	X	X	X	X	11037748	3,4
E60.1	Float switch with shockproof plug Function: circuit closed in upper float position (NO	3	X	X	X	X	11037749	1,1
		5	X	X	X	X	11037750	1,3
Q	contact) Float switch housing: polypropylene Fluid temperature: 70 °C max. Power cable: H07RN-F3G1	10	X	X	X	X	11037751	1,6
E61	Float switch with free cable end, oil-resistant	5	X	X	X	X	11037753	0,8
201	Function: circuit closed in upper float position (NO	10	X	X	X	X	11037754	1,2
C F	contact)	20	X	X	X	X	11037755	2
	Float switch housing: polypropylene Fluid temperature: 70 °C max. Power cable: PUR 3×1.0 mm²		^	_	^		11037733	_
E62	Float switch with free cable end <sup>9)</sup>	5	X	X	X	X	11037756	0,8
	Function: circuit open in upper float position (NC contact)	10	X	X	X	X	11037757	1,4
9	Float switch housing: polypropylene Fluid temperature: 70 °C max. Power cable: H07RN-F3G1	20	X	X	X	X	11037758	2,6
E64	F1 leakage sensor Contactor for alarm switchgears AS 0, AS 2, AS 4 or as alarm transmitter for LevelControl Basic 2 Alarm transmission options: High water alert by suspending the sensor in a (pump) sump above the pump start-up point. Warning at a water level of 1 mm in areas with a flooding or leakage risk (e.g. in the cellar or next to the washing machine in the kitchen or bathroom) Dimensions [mm]: 52 × 21 × 20 (H × W × D)	3 m	X	X	X	X	19072366	0,2
E70	Horn, 12 V DC, 105 dB, 150 mA, IP54	-	X	X	X	X	01086547	0,1
	Suitable for indoor installation and outdoor installation. Protect against moisture.							
E71	Alarm combination, 12 V DC	-	X	X	X	X	01139930	0,1
E72	Yellow alarm strobe light, 12 V DC, 195 mA, IP65	-	X	X	X	X	01056355	0,3
O45	Plastic housing, IP65, for easier installation of alarm strobe light, for wall mounting	-	X	X	X	X	01061067	0,2

<sup>9</sup> Not suitable for LevelControl Basic 2.



Item	Description	Length of cable / hose		er	Mat. No.	[kg]		
		[m]	301	303	322	354		
E73	KSB ServiceTool	-	X	X	X	X	47121210	0,2
E80	Safety switch STECKMAT trips in approx. 0.03 seconds, from approx. 0.03 A 230 V / 10 A	-	X	X	X	X	00534217	0,5
E90	Rechargeable battery retrofit kit for LevelControl Basic 2, type BC  Scope of supply: 2 rechargeable batteries (6 V, 1.3 Ah) and charge controller	-	X	X	X	X	19074194	0,8



#### **Exploded view and list of components**

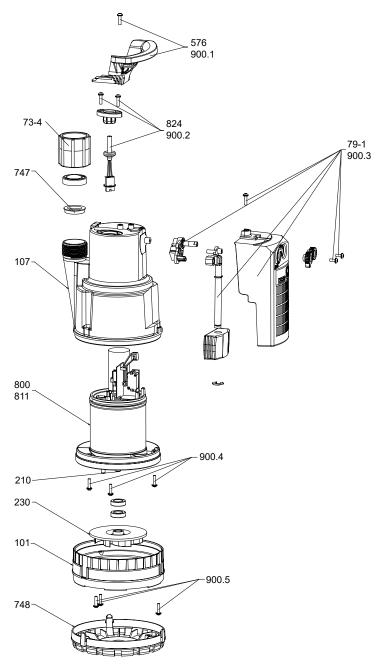


Fig. 7: Exploded view of AmaDrainer 301, 303

Table 16: List of components of AmaDrainer 301, 303

Part No.	Description	Part No.	Description
101	Pump casing	747	Swing check valve
107	Discharge casing	748	Suction strainer
210	Shaft	800	Motor
230	Impeller	811	Motor housing
576	Handle	824	Power cable
74-3	Barrel nipple	900.1/.2/.3/.4/.5	Bolt/screw
79-1	Automatic switchgear, external		



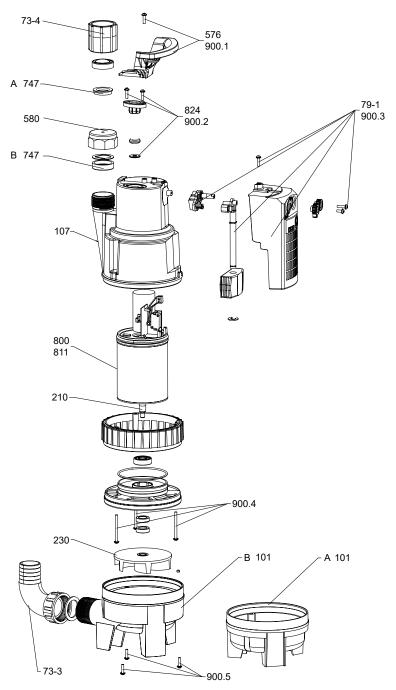


Fig. 8: Exploded view of AmaDrainer 322, 354

Α	AmaDrainer 322	В	AmaDrainer 354

Table 17: List of components of AmaDrainer 322, 354

Part No.	Description	Part No.	Description
101	Pump casing	74-3	Barrel nipple
107	Discharge casing	79-1	Automatic switchgear, external
210	Shaft	747	Swing check valve <sup>10)</sup>
230	Impeller	800	Motor
576	Handle	811	Motor housing
580	Cap	824	Power cable
73-3	Hose connection (90° bend)	900.1/.2/.3/.4/.5	Bolt/screw

On AmaDrainer 354 the swing check valve is mounted upside down (opening downwards) to enable venting of the pump casing.

